

INTRODUCTION



Within the frame of Clearvision project, ATR's design office requested the ATR Training Center to make available a simulator to be used in complement of aircraft prototype for development and certification campaign.

In accordance with regulation, ATR took the opportunity to use FFS Level-D training simulation platform to comply with their needs.

Using Clearvision project as a support, this presentation illustrates how the FFS simulator can be used as a powerful tool to support aircraft development.





I - CLEARVISION WHAT IT IS?



Clearvision Description:

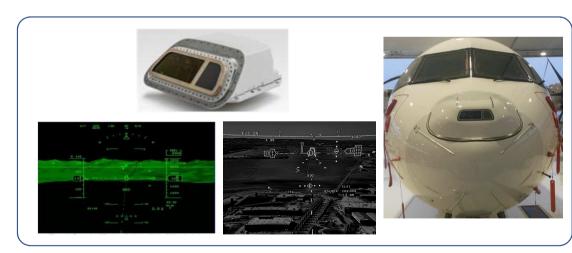
Aim of the option: Reduce approach minimums

How: installation of

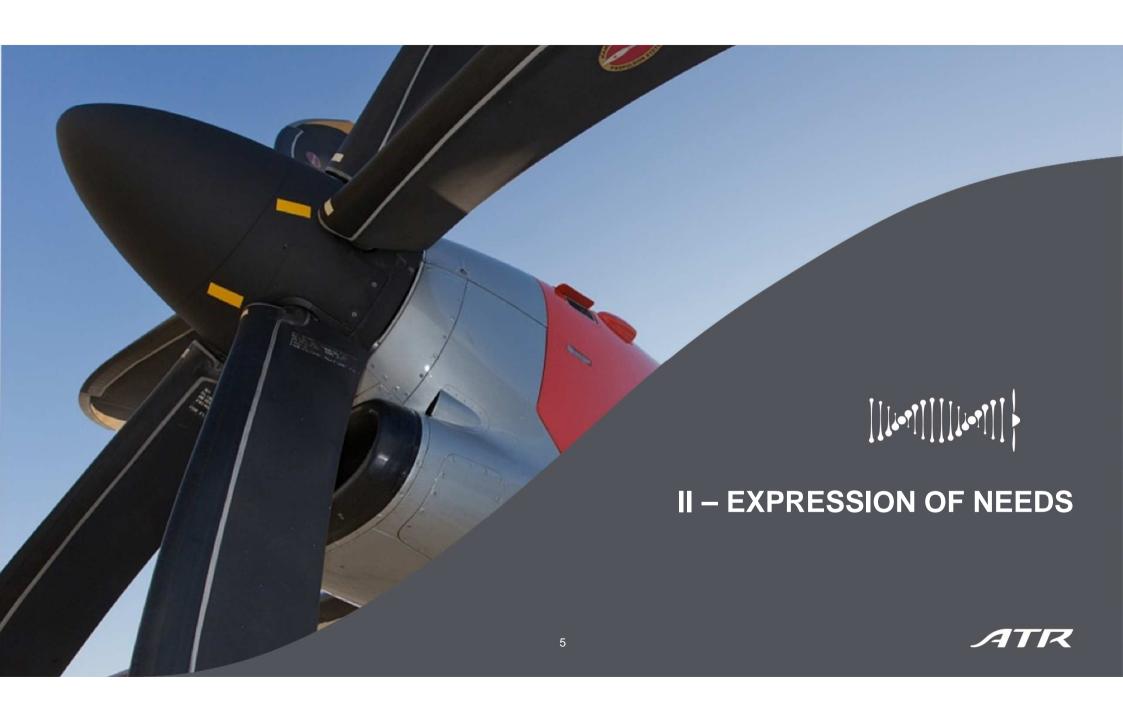
- Head Mounted Display (HMD) skylens
- Enhanced vision system (EVS) using Multi-spectral camera on aircraft's radome
- A Synthetic Vision System (SVS)
- A Combined Vision System (CVS = EVS + SVS)











II- EXPRESSION OF NEEDS?



Needs were expressed by Design office to perform on the device

- Human Factor evaluation
- Safety assessment

A Technical Note was sent to ATC including

- Malfunction list
- FFS time provision
- Preliminary electrical and mechanical aircraft drawings (R00)

Based on this request, ATC made the choice of the device :

- Rehost or Real Avionic?



AIRCRAFT AVIONIC OR REHOSTED AVIONIC?

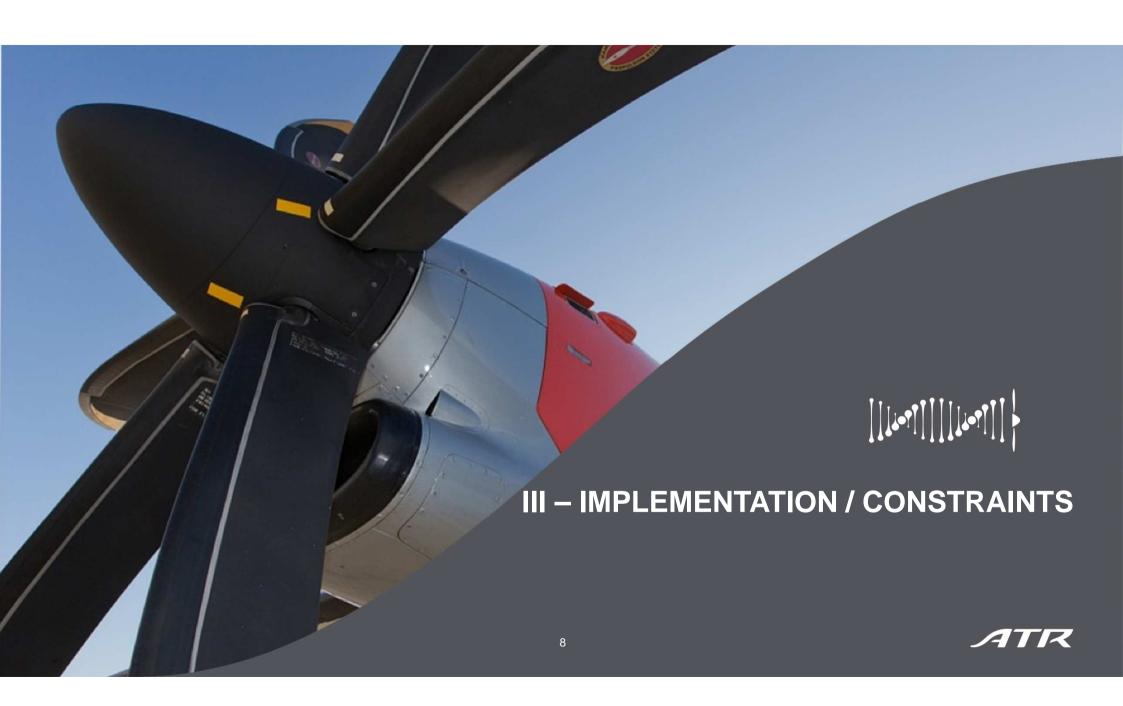




Rehosted Avionic

		Real Avionic	Rehosted avionic	
Representativity of certified aircraft		++		
Training flexibility		-		Training
Spares parts availability		οΝ		Center
Cost	Real Avionic cho	oser.	+	
Capacity to compose with A/C EIS	Real Avie	++		
Development flexibility		++		OEM
Certification potential		++	+	concern
Representativity of Prototype aircraft		++		





III - IMPLEMENTATION



Based on this analysis, ATC choose to use the FFS FR-125 located in Toulouse then:

- Requested authorisation from FSTD DGAC for using a training simulator for development purpose
 - Associated process was provided to ensure no impacts on training session
- Launched a « Clearvision FFS project » within ATR Training Center
 - Budget, scheduling, specification, procurement, installation, validation, ...
- Feeded with:
 - Preliminary drawings
 - Prototype parts



III - CONSTRAINTS



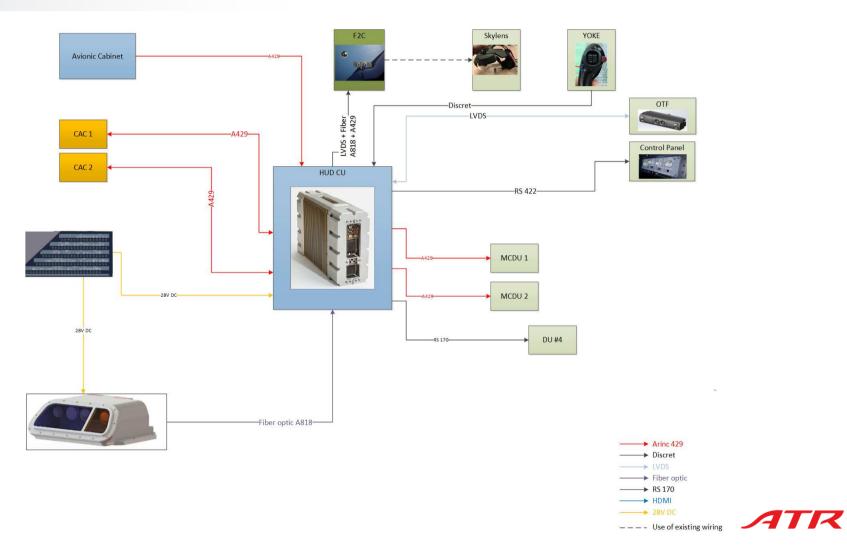
- Within an operational context that imposed to
 - Manage the development and the training in parallel
 - Dedicated S/W load
 - Dedicated visual load
 - Application of specific procedures for the H/W and S/W conversion change
 - Handle 2 different avionic standards (STD2.1 and dev. STD3)
 - Provision of several spare parts already loaded
 - Minimise the time required for the conversion
 - Created set of already configured elements to optimise the swap
 - Warrant the conformity of the simulator for the training
 - Pilot Evaluation
 - QTG





AIRCRAFT INTEGRATION ARCHITECTURE

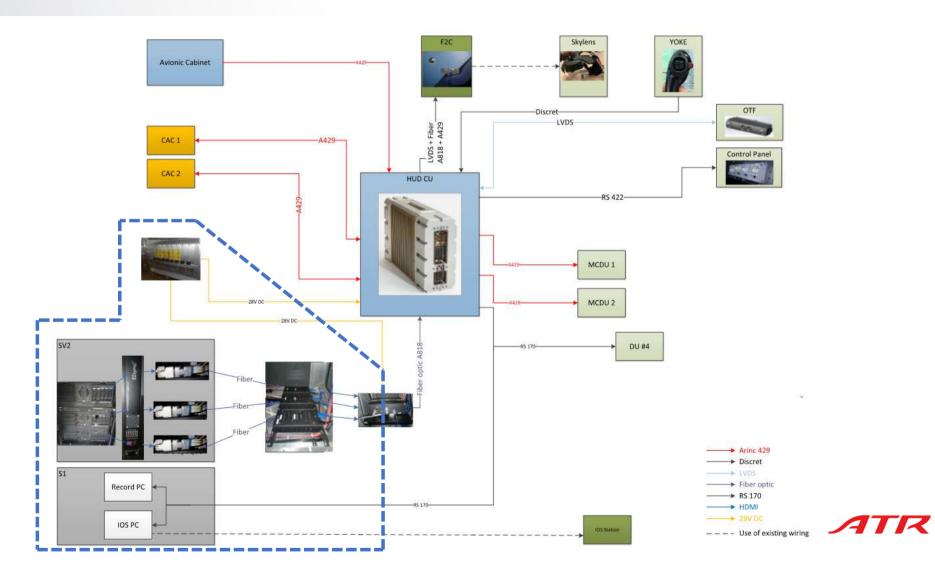






SIMULATOR INTEGRATION ARCHITECTURE





INTEGRATION OF CONTROL PANEL + NIGHT VISION CAMERA

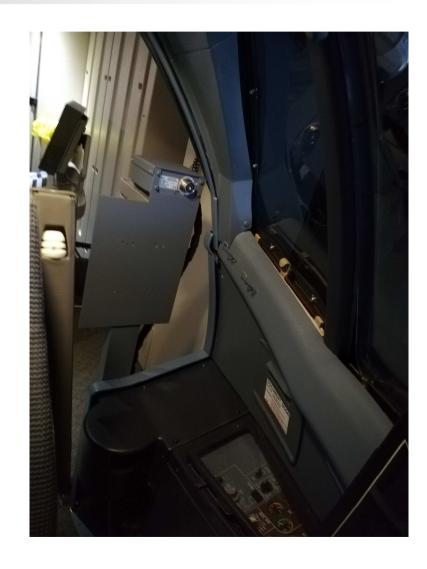




INTEGRATION OF PARTIAL BULKHEAD

Storage box and F2C connector in simulated area









IOS REPEATER

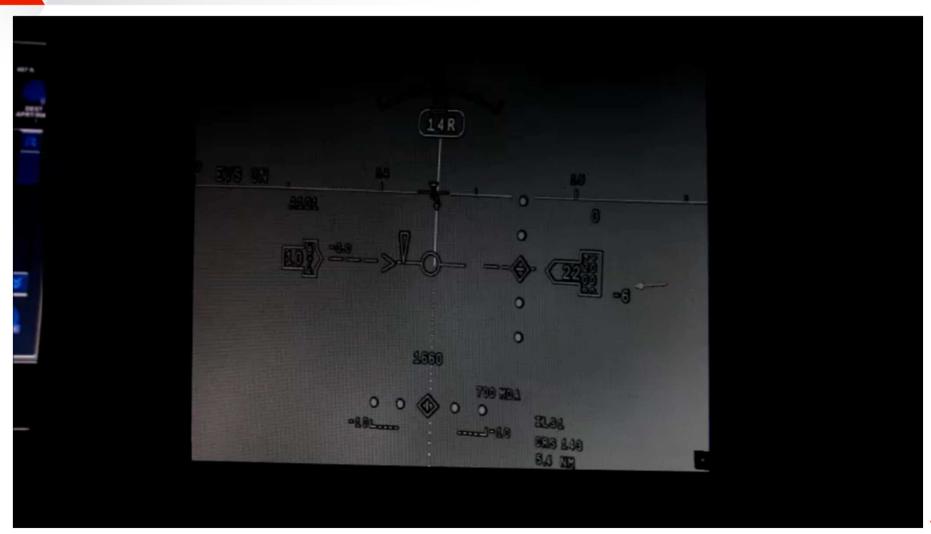




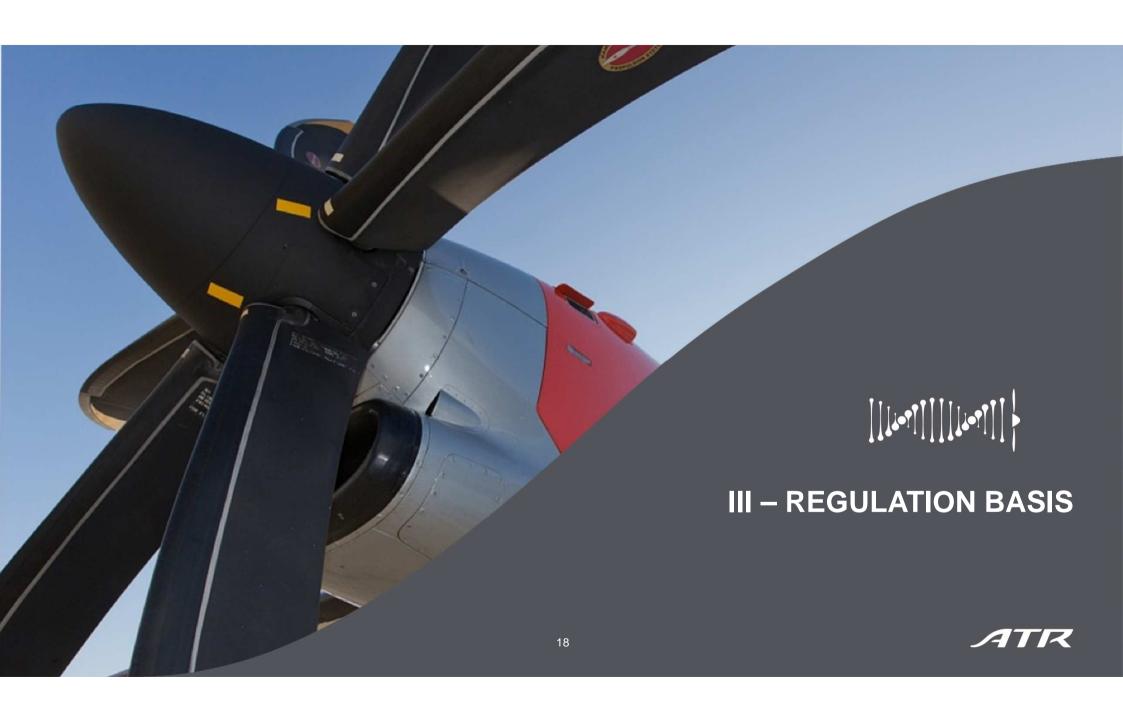
DEMO IOS REPEATER

CAT I approach



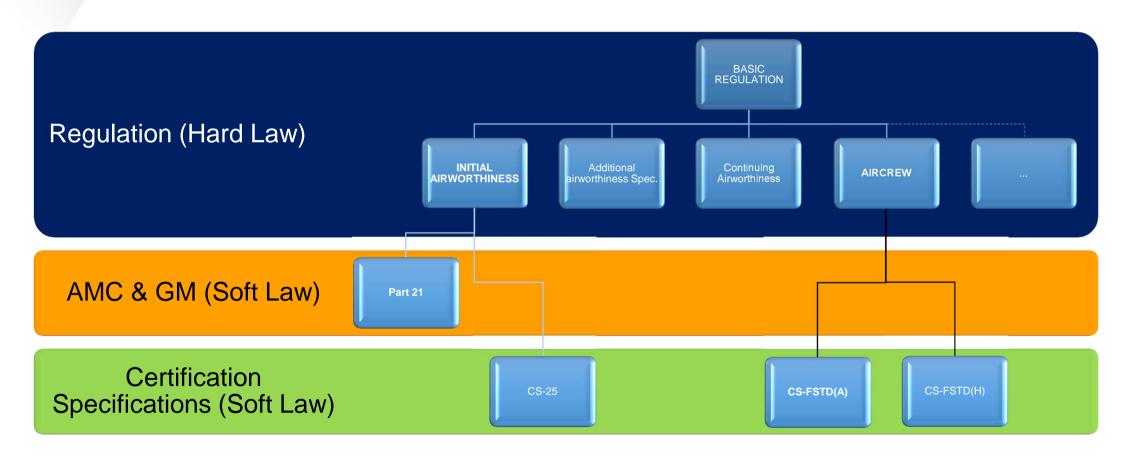






REGULATION BASIS







REGULATION BASIS

Extract of Part-21 AMC 21.A.20(b)



AMC 21.a.20(b): Compliance with the type-certification basis, operational suitability data certification basis and environmental protection requirements

AMC 21.A.20(b) Certification programme

ED Decision 2014/007

- For a particular project and as part of the technical familiarisation, the applicant provides a
 certification programme that includes:
 - 1.1 a plan containing the following information:
 - Description of the project and the kind of operations envisaged
 - The proposed certification specifications, special conditions, equivalent safety findings and environmental protection requirements
 - The description on how compliance will be demonstrated, with proposed means
 of compliance (see appendix to this AMC below for codes), and any selected
 guidance material. The description of the means of compliance should be sufficient
 to determine that all necessary data will be collected and compliance can be
 demonstrated.
 - A compliance checklist addressing each paragraphs of the type-certification basis, the operational suitability certification basis and environmental protection requirements applicable to the project, with reference to the means of compliance and to the related compliance documents.
 - Identification of relevant personnel making decisions affecting airworthiness, operational suitability and environmental protection interfacing with the Agency, unless otherwise identified to the Agency;
 - 1.2 a project schedule including major milestones.
- The certification programme can be developed step by step, when the information needed is not available at the beginning of the project.
- 3. For a simple project, the certification programme can be proposed with the application.
- 4. The certification programme can be based on modules that can be updated independently.

Appendix to AMC 21.A.20(b) - Means of compliance codes

ED Decision 2012/020/R

Type of Compliance	Means of Compliance	Associated Compliance Documents	
Engineering evaluation	MC0: - Compliance statement - Reference to Type Design documents - Election of methods, factors - Definitions	Type Design documentsRecorded statements	
	MC1: Design review	DescriptionsDrawings	
	MC2: Calculation/ Analysis	 Substantiation reports 	
	MC3: Safety assessment	 Safety analysis 	
Tests	MC4: Laboratory tests MC5: Ground tests on related product MC6: Flight tests MC8: Simulation	Test programmesTest reportsTest interpretations	
Inspection	MC7: Design inspection/ audit	- Inspection or audit reports	
Equipment qualification	MC9: Equipment qualification	Note: Equipment qualification is a process which may include all previous means of compliance.	

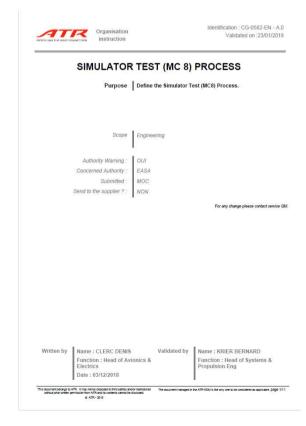
It has to be noticed that Simulation includes but is not limited to FFS Level-D



CG-0582 : SIMULATOR TEST PROCESS (MC8)



Production within ATR of a document called Simulator Test Process (MC8) referenced CG-0582, Review and validated by EASA





CG-0582: SIMULATOR TEST PROCESS (MC8)



Specialist & Flight test

Define and agree MC6

Specialist & Flight test

Prepare Certification Flight Test Program (CFTP)

Agreed CFTP

FlightTest Order
 Test Specimen S

 Test Specimen Statement of Conformity signed

Specialist / Flight Test / EASA

Flight Tests

Specialist & Flight test in

Prepare Flight Test Report CVE métier & CVE Flight Tests Sent to EASA for information

Release of signed Certification Flight Test Report



CG 0042 - Certification Flight Test Program

Certification program Draft

Specialist & Flight test

Define and agree MC8

Specialist & Flight test

Prepare Simulator Test Program Agreed Simulator Test Program Specialist / Flight Test / ATC / EASA

Simulator Tests

Specialist & Flight test

Prepare Simulator Test Report CVE métier & CVE Flight Tests Sent to EASA for information

Release of Simulator Test Report



- Simulator Test Order
- Statement of Conformity of Simulator Configuration

CG 0582 - Simulator Test Process







FFS – A very powerful tool for certification AND development



FFS AND FTI → MANY SIMILARITIES





	FTI	FFS
DU repeater	5	3
Wide field cockpit camera	Yes	Yes
Clervision video	Yes	Yes
Live monitoring of parameters	Yes	Yes
Recording parameters	Yes	Yes
Refresh rate adjustable	Yes	Yes



CAMERA









Rajouter camera ambiance simu



PARAMETERS LIVE MONITORING

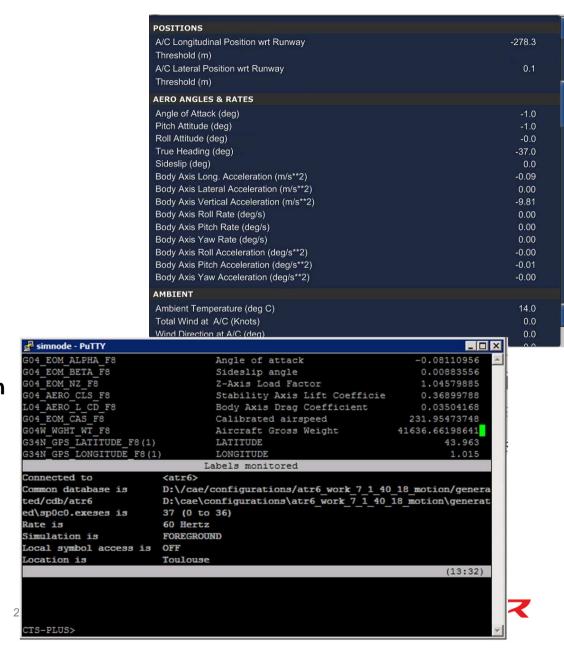
 Maintenance page allows live monitoring of most common A/C parameters in live on IOS

 If necessary, other internal or deported tool allow to monitor in live almost all internal parameters, from

Simulated ones like GPS/IRS/ADC but also all aerodynamic labels → FULL STALL application

To Real A/C Systems ones (CAC, MCDU...etc)

- A429 buses
- AFDX

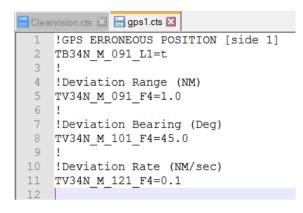


MALFUNCTION

Malfunctions

Malfunction capacity

- Some failure case can be extremely difficult to generate in Flight
- Most of the time, failure cases testable in flight are « ON/OFF » kind
 - System failure pulling CB
 - Engine flame-out using fuel shut off valve
- FFS allows injection of complex failures, that can be specifically coded for Development / Certification purpose
 - Definition of range / rate / ... etc
 - Activation threshold manageable extremely precisely
 - Easily tunable in live





Extract of RNP-AR failure test program, used as MoC 6 & MoC 8

3. Synthesis of tests required

3.1. Probable and remote lateral system failures retained for evaluation

The tests to be performed to evaluate the performances upon probable and remote failures described in §2 are the following:

Equipment	FC reference	FC Title	Proba. of occurence	Test mean
FMS & MCDU	SSA NAS IN.X02 (or X04)	Loss of inner left or right display unit (DU2 or 4)	Probable	Test A/C
	SSA RNP AR NAV08	Detected erroneous (FMS) A/C position on one side	Remote	FFS
	SSA RNP AR GUID12	Detected erroneous lateral guidance orders on one side	Remote	FFS
AFCS	FMES 15.01.009	Loss of CPM & IOMS on CAC 1	Remote	Test A/C
	SSA NAS AP.005	Limited runaway inside Autopilot disconnection limits	Remote	FFS
Satellite, GPS, AHRS & ADC	FMES 06-01.001/3	Loss of one GPS	Probable	Test A/C
	SSA RNP AR NAV08	Detected erroneous (GPS) A/C position on one side	Remote	FFS
	SSA NAS	Soss of one ADC	Probable	Test A/C
	NA.007	- Erroneous IAS parameter on one ADC	Probable	FFS
	SSA NAS	Security Sec	Probable	Test A/C
	NA.026	- Erroneous roll parameter on one AHRS	Probable	FFS

CONCLUSION



Not as performant as dedicated development simulator with full real equipments but

- Very good as intermediate tool for design office
- Very accurate for Human Factor and safety assessment
- Enforce relationship between the training and the engineering with exchanges in both directions
- Training involved into the development since the beginning

From training point of view, a very good way to integrate / evaluate / tune equipment with all specialists involved

- Better technical understanding of the system and its interactions with simulation software
- Ease production of Crew training program
- Ease FSTD qualification quickly after A/C certification allowing crew training before EIS







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